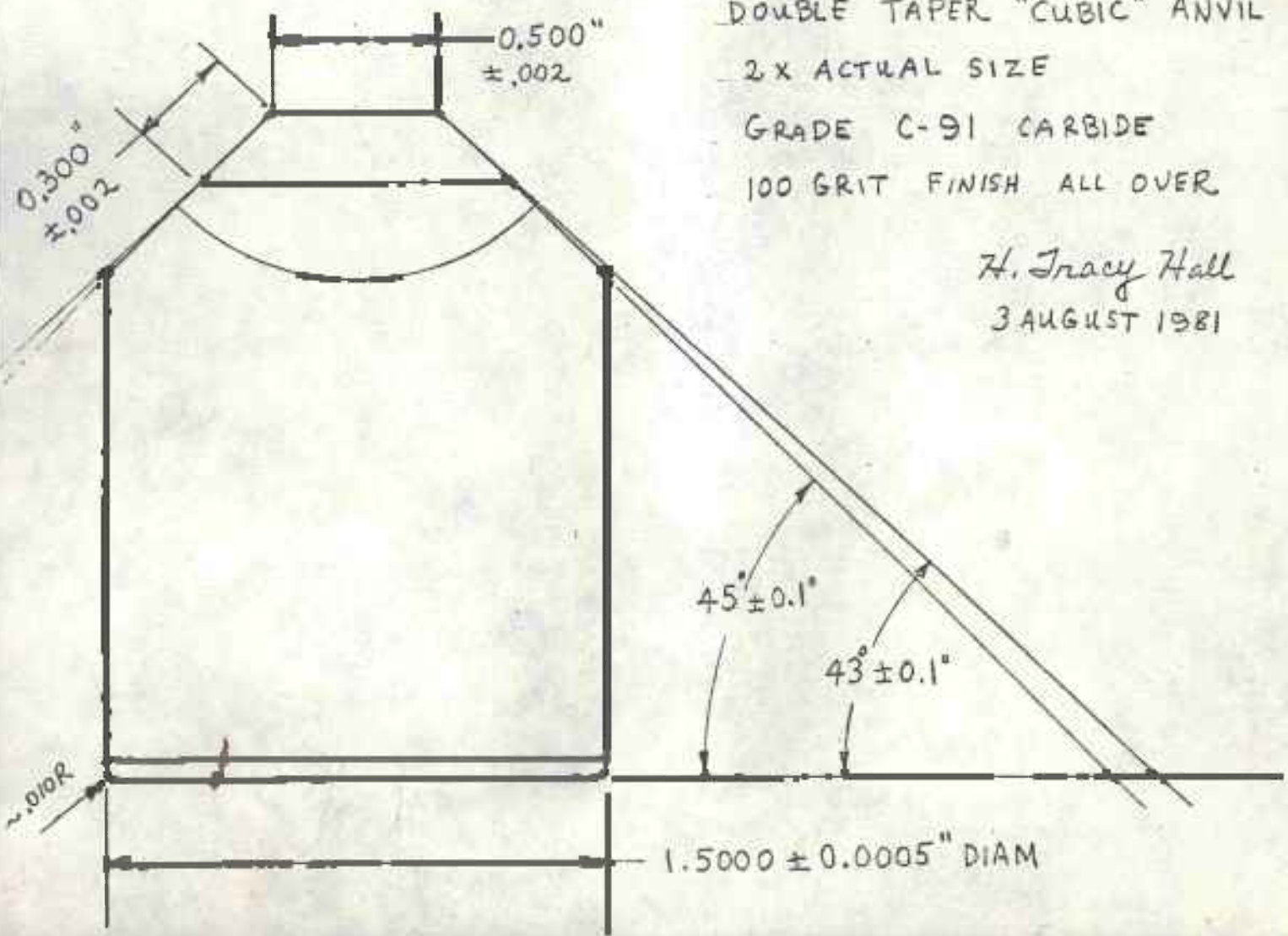


~6°

DOUBLE TAPER "CUBIC" ANVIL
2 X ACTUAL SIZE
GRADE C-91 CARBIDE
100 GRIT FINISH ALL OVER

H. Tracy Hall
3 AUGUST 1981



PARTS LIST

ITEM No	DESCRIPTION	Part No.	No. Req'd
19	SUPPORT STAND	1016	1
20	STUD 50004 X 15315 LG, $\frac{1}{2}$ -20 UNF-2A BOTH ENDS, .750 MIN. ^{PLATE} THD LENGTH	-	4
21	HEX HEAD CAP SCREW $\frac{3}{8}$ -16 UNC-2A X $1\frac{3}{4}$ LG	-	6
22	Socket Head Cap Screw $\frac{1}{4}$ -20 UNC-3A X $2\frac{1}{2}$ LG	-	4
23	Socket Head Cap Screw $\frac{1}{4}$ -20 UNC-3A X 1" LG	-	2
24	Socket Type Set Screw $\frac{5}{16}$ -24 NF-UNF X $\frac{3}{8}$ LG	-	4
25	Socket Type Set Screw 5-70NS X $\frac{1}{4}$ LG	-	2
26	O-RINGS	-	6
27	WASHER, FLAT, $\frac{1}{2}$ ID	-	8
28	" " $\frac{3}{8}$ ID.	-	6
29	" " Lock $\frac{3}{8}$ I.D.	-	6
30	HEX NUT $\frac{1}{2}$ -20 UNF-2B	-	8
31	HEX NUT $\frac{3}{8}$ -16 UNC-2B	-	6
32	SAFETY RING WITH RECESS	1011-2	1
33			
34			
35			

PARTS LIST

PAGE 1

~~LIST OF MATERIALS~~

ITEM NO.	DESCRIPTION	PART No.	No. Req'd
1	HYDRAULIC RAM (PORTO POWER & BLACKHAWK)	RC-224	1
2	RAM SUPPORT	1002	1
3	BACK UP DISC	1003	2
4	RAM PISTON ADAPTER	1004	1
5	PISTON # PLUG HOLDER # INSERT	1005	2
6	RAM PISTON	1006-1	1
7	SEALING PLUG	1006-2	1
8	SUPPORTING RING CLAMP	1007	1
9	PRESSURE CYLINDER	1008	1
10	COMPRESSION RING	1009	5
11	TENSION RING	1010-1	4
12	TENSION RING, WITH RECESS FOR THERMOCOUPLE	1010-2	1
13	SAFETY RING	1011-1	4
14	UPPER RING CLAMP	1012	1
15	SEALING PLUG ADAPTER PLATE	1013	1
16	CLOSURE	1014	1
17	HANDLE	1015	1
18	HANDLE KNOTS (BAL CRANK)	H-3305	1